

सीएसआईआर- केन्द्रीय खनन एवं ईंधन अनुसंधान संस्थान

(वैज्ञानिक तथा औद्योगिक अनुसंधान परिषद)  
बरवा रोड, धनबाद - 826015, झारखण्ड, भारत



CSIR-Central Institute of Mining & Fuel Research  
( Council of Scientific & Industrial Research )  
Barwa Road, Dhanbad - 826015, Jharkhand, India

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Test & Assessment Report No.: IN/CIMFR/TR19/ 101

Dated: 07 Jan 2020  
07 December, 2019

ID. NO.: 139/19

ULR No.: TC596219000000166F

TC CODE NO. FES/87E19-20

To,  
M/S. KESHKAMAT & CO.,  
9/129, ADARSH NAGAR, PRABHADEVI,  
MUMBAI - 400 030 (INDIA).

**Subject:** Type Examination Certificate along with test assessment report of Flameproof/Weatherproof Junction Box, Model: KKJB/19A Cat. No.: KK/JB/60/A, in cast aluminium alloy LM-6 construction as per IS/IEC 60079-1:2014 for use in Gas Group: IIB, EPL Gb & Db atmosphere.

-(Test Report)

Your Ref. Appli. No.: KK/CIMFR/19/06

Dated: 07/07/2019

Dear Sir,

Please find enclosed the Type Examination Certificate along with test assessment report of the above documents submitted by you.

*This Institute reserves the right to review, amend or withdraw this 'Test Report' at any time, if considered necessary in the interest of safety.*

Charges of Rs. 44,498/- (Rupees Forty Four Thousand Four Hundred & Ninety Eight Only) including applicable service tax involved towards the testing have been adjusted against the advance deposit made by you.

Kindly acknowledge receipt.

Thanking you.

Yours faithfully,

*S. K. Mondal*  
27/12/2019

(S. K. MONDAL)  
HOS  
TESTING CELL

Encl: As above.

1. Test assessment report in Quadruplicate

2. Type Examination Certificate

Copy to: 1. Head, Flameproof & equipment Safety

2. Bill section



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ज्वालासह एवं उपकरण सुरक्षा / FLAMEPROOF & EQUIPMENT SAFETY

परीक्षण प्रमाण पत्र / TEST CERTIFICATE



NABL, Certificate No. : TC-5962

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FORMAT NO.: (CIMFR: DQM: FLP02: F-01:REV-01)

(Flameproof & Equipment Safety)

Equipment ID No.: 139/19

ULR No.: TC596219000000166F

Code No.: FES/87E/19-20

Test & Assessment Report No.: IN/CIMFR/TR19/

101

Dated: Decmeber, 2019

07-1-2020

Application Ref. No.: KK/CIMFR/19/06

Dated: 07/07/2019

1. Applicant : M/s. KESHKAMAT & CO.,  
9/129, ADARSH NAGAR,  
PRABHADEVI, MUMBAI - 400 030.
2. Manufacturer : Same as above
3. Equipment : Flameproof cum Weatherproof Junction Box.
4. Designated by : Model: KKJB/19A Cat. No.: KK/JB/60/A
5. Gas Group & EPL : Gas Group: IIB, EPL Gb.
6. Electrical ratings : 400W, 240/250V AC.
7. Temperature Class : T6.
8. Degree of Ingress Protection : IP-66.
9. Material of Construction : Cast Aluminium Alloy LM-6 construction.
10. Description of the equipment: Flameproof cum Weatherproof Junction Box

Enclosure Type	Volume (cc).		Dimension (mm) LxBxH	Min. Wall Thickness (mm)	Nos. & Size of Bolts/Fasteners in (mm)
	Gross	Net			
Single enclosure	50000	3900	472x472x393	10mm	20 nos. M8x30mm long

B

Glass details	Max no. of aperture on cover
NA	NA

11. Nature of Flameproof Joint: Type of joints and gaps (Spigot joint, Cylindrical, Flange Joint & Threaded Joint)

Sl. No.	Description (flamepath and location)	Type of joint	Min. Flamepath in mm		Maximum dia. Clearance/gap & Thd. in mm	
			Req.	Spec.	Req.	Spec.
1.	Between main enclosure body & cover	Flanged	l = 8, L=12.5	l = 9, L = 15	0.15	0.15

Max. No. & size of cable entries: The maximum four number of following certified and approved FLP/WP double compression type cable gland/blanking plug can be used as following:

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Sr. No.	Max. Size of Cable Entries	Nos. of Cable entries provided in test sample					
		Side - A	Side - B	Side - C	Side - D	Top	Bottom
1	M25X1.5P (L = 20mm, T=13nos.)	10	--	--	--	--	--
2	M20X1.5P (L = 20mm, T=13nos.)	--	10	--	--	--	--
3	M19X1.5P (L = 20mm, T=13nos.)	--	--	--	--	--	01
4	M25X1.5P (L = 20mm, T=13nos.)	--	--	--	--	--	01
5	M32X1.5P (L = 20mm, T=13nos.)	--	--	--	--	--	02

**12. Name plate and warning inscription:** The name-cum-warning inscription plate and rating plate made of Brass/SS is permanently fixed on the body of enclosure by hammer driven rivets leaving min. 3mm material thickness below the rivets. The warning inscription shall read as "ISLOATE SUPPLY BEFORE OPENING".

**13. Drawings:** The unit is designed and constructed as flameproof and weatherproof in accordance with the following drawing conforming to the requirements of IS/IEC 60079-0:2011, IS/IEC 60079-1: 2014.

Sl. No.	Drg. No.	Title	Rev.	Sheet	Date
1.	KK/JB/2019/20/A	FLAMEPROOF CUM WEATHERPROOF JUNCTION BOX (FOR GAS GROUP - IIB ZONE-1)	0	1 of 4 To 4 of 4	18/04/2019

#### 14. Any other relevant information:

- As per Clause 4.2 Note - 2 of IS/IEC 60079-0:2011 the equipment mark IIB is suitable for application requiring IIA equipment. As per Clause 4.3 Note of IS/IEC 60079-0:2011 the equipment mark IIIB is suitable for application requiring IIIA equipment.
- The material of construction of the enclosure may be CI/MS/SS/cast aluminium alloy instead of aluminum alloy LM-6 construction and lower electrical rating may be used for same temperature class.
- Equal and equivalent medium class fit NPT threads of medium class fit conforming to requirements of ANSI/ASME B1.20.1 may be used instead of metric threads conforming to ISO 965-1 & 965-3 as per Clause No. 5.3 & 13 of IS/IEC 60079-1:2014.
- The above equipment may also be used as Db area as per IS/IEC 60079-31: 2013 (Refer Table#C).

#### 15. Declaration by the Applicant/Manufacturer:

(i) As to standards with which the equipment complies in respect of:

- Electrical equipment for Potentially Explosive atmosphere - General requirements: IS/IEC 60079-0: 2011
- As to flameproof protection IS/IEC 60079-1: 2014
- Ingress protection as per IS/IEC 60529: 2001(Reaffirmed 2014)
- Dust ignition protection by enclosure 't' IS/IEC60079-31:2013

(ii) **Composition of the cast aluminum alloy LM-6 declared by the manufacturer:** Composition of cast aluminum alloy LM-6 purported to be forming the material of construction of the enclosure has been declared by the manufacturer in the drawing having Mg. 0.1%. If constructed of copper or copper alloy should be less than 60% of copper content.

However no sample of the alloy was drawn from the prototype enclosure for verifying its chemical composition declared by the manufacturer.

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**16. Documents/Samples Submitted:**

- (i) Application form
- (ii) Drawings
- (iii) Prototype samples

**17. Condition of sample received:** Good

**18. Compliance of prototype or sample with documents:** The test sample of electrical equipment submitted for the type tests complies with the manufacturers documents referred above.

**Note:** CIMFR has however not checked and tested the compliance of the equipment to any standard other than the above standards.

**SCOPE OF THE TEST CERTIFICATE**

The Test Report issued by CIMFR certifies that the equipment has been found to comply with the definition of Flameproof-Weatherproof equipment contained in the relevant Standard specifications. They do not vouch for the quality of the equipment in any other respect. The present test report pertains to the sample received only.

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Test & Assessment Report No.: IN/CIMFR/TR19/ 101

Dated: December, 2019

07 Jan 2020

### REPORT OF TEST

**Date of Test:** 29.08.2019

#### Test Equipment Used:

Computer, Kistler Piezo Electric Transducer and Charge Amplifier for conducting Explosion Pressure Tests, Impact test setup, Ingress protection (IP) test setup, Temperature class test setup, Overpressure Test Setup.

#### Result #A: Tests as per IS/IEC 60079-0: 2011:

Type Tests			
Clause	Tests	Remarks	Results (Complies, P- Pass, NA-Not Applicable, F-Fail) References
1	Scope		Complies
2	Normative references		Complies
3	Terms and definitions		Complies
4	Equipment grouping	Gas Group: IIB, EPL Gb.	Complies
5	Temperature		
5.1.1	Ambient Temperatures	- 20 °C to +40 °C Amb.	Complies
6	Requirements for all electrical equipment		Complies
6.6	Electromagnetic and ultrasonic energy radiating equipment.		NA
7	Non-metallic enclosures and non-metallic parts of enclosures		Complies
7.2	Thermal Endurance		Complies
8	Metallic Enclosure and metallic part of End	Cast aluminium alloy LM-6 construction	Complies
9	Fasteners	Grade of fastener (declared 240N/m <sup>2</sup> )	Complies
10	Interlocking devices		NA
11	Bushings		NA
12	Materials used for cementing		NA
13	Ex components		NA
14	Connection facilities and terminal compartments		NA
15	Connection facilities for earthing and bonding conductors		Complies
16	Entries into enclosures		Complies
17	Supplementary requirements for rotating machines		NA
18	Supplementary requirements for switchgear		NA
19	Supplementary requirements for fuses		NA
20	Supplementary requirements for plugs and socket outlets and connectors		NA
21	Supplementary requirements for luminaries		NA

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22	Supplementary requirements for cap lights and hand lights	NA
23	Equipment incorporating cells and batteries	NA
24	Documentation	Complies
25	Compliance of prototype or sample with documents	Complies
26	Type tests	Complies
26.3	Tests in explosive test mixtures	
26.3	Tests for Flameproof (Ex 'd') protection	Complies
26.4	Test of enclosures	
26.4.2	Resistance to impact	Complies
26.4.3/26.4.4	Drop test	(not a handheld equipment or portable device) NA
26.4.5	Degree of protection (IP) by Enclosures	
26.4.5	Test of IP of equipment	IP-66 Complies
26.5	Thermal tests	
26.5.1	Temperature measurement	T6 Complies
26.5.2	Thermal shock test	NA
26.6	Torque test for bushings	NA
26.7	Non-metallic enclosures or non-metallic parts of enclosures	
26.8	Thermal endurance to heat	Complies
26.9	Thermal endurance to cold	
26.10	Resistance to light	NA
26.11	Resistance to chemical agents for Group I Electrical Equipment	NA
26.12	Earth continuity test in non-metallic enclosure	NA
26.13	Surface resistance test of parts of enclosures of Non-metallic materials	NA
26.14	Measurement of capacitance	NA
26.15	Verification of ratings of ventilating fans	NA
26.16	Alternative qualification of elastomeric sealing O-rings	NA
27	Routine tests	Manufacturer's responsibility: Compliance to prototype of the product and physical measurement of gap and flamepath and over pressure test at the pressure 10kg/cm <sup>2</sup> for every sample without any deformation and result must be recorded.
28	Manufacturer's responsibility	Conformity of the equipment to the applicable standards Complies
29	Marking	(Ex d IIB T6 Gb) (Ex t IIC T85° Db)
30	Instructions	Instruction related to use, installation, maintenance, adjustment to be provided by the manufacturer along with the equipment.

27/12/19



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**Result#A1:** 1kg mass of hardened steel fallen vertically on the surface of the Ex d aluminium alloy LM-6 enclosure to create impact energy for group II Equipment. No significant damage was observed.

**Result#A2:** The surface temperature rise classification of the above Equipment has been determined by injecting 110% of rated current supply 1.67 Amp. (corresponding to 400W at 240V AC) into the busbar mounted inside the enclosure and the surface temperature classification is considered as T6 at maximum ambient temperature of (40°C).

**Result#A3: IP-Protection:** Neoprene 'O' ring gasket (4mm thick) is provided at the end of the joint for weatherproof (IP-66) degree of protection. Tests have been conducted as per IS/IEC 60529:2001 (Reaffirmed 2014) as tabulated below for IP-66 degree of protection.

Sl. No	Type Tests			Results
1.	Dust Test (First Numeral 6)	Clause 13.4 & 13.6	No dust had accumulated inside the enclosure.	Pass
2.	Water Test (Second Numeral 6)	Clause 14.2.6	No significant water had accumulated inside the enclosure.	Pass

\*\*\*\*\*

*Signature*  
23/12/19

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**Result #B: Tests in explosive mixtures: Tests for type of protection Ex db as per IS/IEC 60079-1:2014.**

Type Tests			
Clause No.	Description and relevant tests	Remarks	Results Complies, P- Pass, NA-Not Applicable, F-Fail) References
1	Scope		Complies
2	Normative references		Complies
3	Terms and definitions		Complies
4	Level of protection (Equipment Protection Level, EPL)	Gas Group: IIB, EPL Gb.	Complies
5	Flameproof joints	Flange Joint, Threaded joint	Complies
6	Sealed joints		
6.1	Cemented joints		NA
6.1.2	Mechanical strength:		Complies
7	Operating rods		NA
8	Supplementary requirements for shafts and bearings		NA
9	Light transmitting parts		NA
10	Breathing and draining devices which form part of a flameproof enclosure		NA
11	Fasteners and openings		NA
12	Materials	Cast aluminium alloy LM-6 construction	Complies
13	Entries for flameproof enclosures		Complies
14	Verification and tests		Complies
15	Type Tests		
15.1	General		Complies
15.2	Tests of ability of the enclosure to withstand pressure		
15.2.1	General		Complies
15.2.2	Determination of Explosion Pressure (Reference Pressure)		Complies
15.2.3	Overpressure Test	10kg/cm <sup>2</sup>	Complies
15.3	Test for non-transmission of an internal ignition		
15.3.1	General		Complies
15.3.2	Electrical equipment of Groups I, IIA & IIB		Complies
15.3.3	Electrical equipment of Group IIC		NA
15.4	Tests of flameproof enclosures with breathing and draining devices		
15.4.1	General		NA
16	Routine tests	To be conducted by the manufacturer at pressure 10kg/cm <sup>2</sup> for every sample.	
17	Switchgear for Group I		NA
18	Lamp holders and lamp caps		NA
19	Non-metallic enclosures and non-metallic parts of enclosures		
19.1	General		NA
19.2	Resistance to tracking and creepage distances on internal surfaces of the enclosure walls		NA





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19.3	Requirements for type test		NA
19.4	Test of erosion by flame		NA
20	Marking	(Ex d IIB T6 Gb) (Ex t IIIC T85 <sup>0</sup> Db)	
20.2	Caution and warning markings	"ISOLATE SUPPLY BEFORE OPENING"	
21	Instruction	The manufacturer shall supply instruction regarding flamepath etc. As per required by IS/IEC 60079-0:2011	

## Result # B1: Determination of Explosion pressure (Reference Pressure Test) \*

Gas mixture: Test with 8% Ethylene in air

No. of Tests: 3 nos. test with Single enclosure.

Test Condition: Enclosure fitted with component and clause 15.2.2.2

Type of Test		Gas Group	Gas Mixture % in Air		No. of Tests
Preliminary Test (reference pressure)		IIB	8% Ethylene in air		Three
Test Ref. No.	Ignition	Gauge Position	Max. Pressure in Bar	Time of Pressure rise in millisecond	Remark
Single enclosure					
PPM/1391901	Body	Body	5.00	31.44	No evidence of distress
PPM/1391902	Body	Body	5.15	30.66	-do-
PPM/1391903	Body	Body	6.25	28.50	-do-

\*Results shown for the pressure time curve (enclosed) are the highest recorded value obtained in the test.

Result #B2: Overpressure Test (Static Method): Hydraulic pressure test is conducted as per Cl. 15.2.3.2 of IS/IEC 60079-1: 2014.

Enclosure	Test reference nos.	Over pressure (kg/cm <sup>2</sup> ) maintained for 1 min.	Remark
Single enclosure	OPM/1391904	10.0 kg/cm <sup>2</sup>	No damage or deformation

## Result #B3: Test for Non transmission of internal ignition:

Gas Mixture: Test with 37% Hydrogen in air for Gas Gr. IIB

No. of Tests: 5 nos. tests with Single enclosure.

Test Condition: Clause 15.3.2.1 (No pre compression required)

Name of Enclosure	Test Ref. Nos.	Gas Group	Gas Mixture % in Air	No. of Test	Result
Single enclosure	EIT/1391905 to EIT/1391909	IIB	37% Hydrogen	Five	Pass

*Handwritten signature and date: 20/12/19*

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ID Number:

139/19

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Test Date:

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29/08/2019

परीक्षण प्रमाण पत्र / TEST CERTIFICATE

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Manufacturer Details: M/S KESHKAMAT &amp; COMPANY

Manufacturer Address: MUMBAI - 400 30

Model / Type: MODEL NO.: KKJB/19A

Category No.: CAT. NO.: KK/JB/60/A

Gas: ETHYLENE

Gas Group: IIB

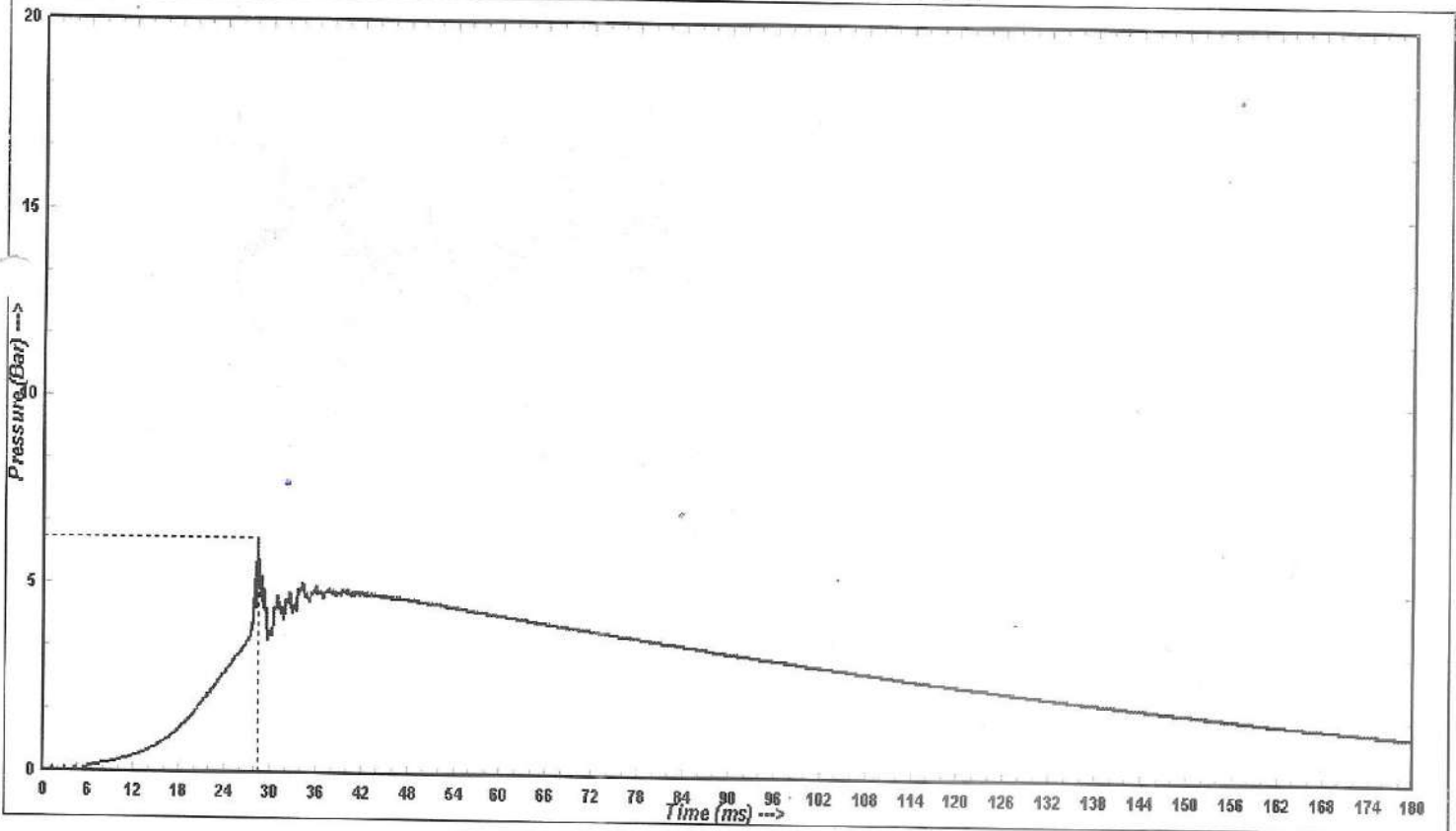
Equipment Details: FLP/WP JUNCTION BOX

Enclosure Details: SINGLE ENCLOSURE

Serial / Badge No.: NA

Peak Pressure: 6.25 Bar at 28.5 ms

Explosion Pressure vs Time Graph



*[Signature]*  
29/8/19  
(Testing Officer)

*[Signature]*  
29/8/19  
(Discipline Head)



# सीएसआईआर-केन्द्रीय खनन एवं ईंधन अनुसंधान संस्थान CSIR-Central Institute of Mining and Fuel Research



(वैज्ञानिक तथा औद्योगिक अनुसंधान परिषद) / (Council of Scientific & Industrial Research)

बरवा रोड, धनबाद - 826015, झारखण्ड, भारत / Barwa Road, Dhanbad - 826015, Jharkhand, India

ज्वालासह एवं उपकरण सुरक्षा / FLAMEPROOF & EQUIPMENT SAFETY

परीक्षण रिपोर्ट / TEST REPORT



मूल प्रति  
ORIGINAL COPY

FORMAT NO.: (CIMFR: DQM: FLP02: F-01:REV-01)

(Flameproof & Equipment Safety)

Equipment ID No.: 139/19

ULR No.: TC596219000000166F

Code No.: FES/87E/19-20

**Table #C: Tests of enclosure for dust ignition protection as per IS/IEC 60079-31: 2013:**

Type Tests			
Clause No.	Description and relevant tests		Results (Complies, P- Pass, NA-Not Applicable, F-Fail)
5.1.1	Nature of joint		Complies
5.1.2	Gasket and seals		Complies
5.1.3	Cemented joints		NA
5.1.4	Operating rods, spindles and shafts		NA
5.1.5	Windows		NA
5.2.1	Cable glands	Use only certified and approved cable gland	Complies
5.2.2	Threaded entries	Min. 5 threads	Complies
6.1.1	Type tests for dust exclusion by enclosures	IP-66	Complies
6.1.2	Thermal test	T6	Complies
6.1.3	Pressure test	kg/cm <sup>2</sup>	Complies
6.2	Routine test	10kg/cm <sup>2</sup>	To be done by manufacturer
7	Marking	(Ex d IIB T6 Gb) (Ex t IIIC T85°C Db)	

**CONCLUSION:** The Flameproof cum Weatherproof Junction Box, in cast aluminium alloy LM-6 construction, designated by Model: KKJB/19A Cat. No.: KK/JB/60/A, meets the test requirement for flameproofness as per IS/IEC 60079-1:2014 & general requirements as per IS/IEC 60079-0:2011 and weatherproof (IP-66 degree) as per IS/IEC 60529:2001 (Reaffirmed 2014). Hence, the above mentioned equipment may be suitable for Gas Group: IIB atmosphere, having protection level EPL Gb and Db.

Reported By

Checked & Approved By

*(Signature)*

(A. KUMAR)

Technical Officer

Dated: 27<sup>th</sup> December, 2019

Flameproof & Equipment Safety

CSIR - Central Institute of Mining & Fuel Research

Barwa Road, DHANBAD - 826 015,

(JHARKHAND), INDIA

*(Signature)*  
(A. K. SINGH)  
Chief Scientist & HOS  
Flameproof & Equipment Safety



सीएसआईआर-केन्द्रीय खनन एवं ईंधन अनुसंधान संस्थान  
CSIR-Central Institute of Mining and Fuel Research  
(वैज्ञानिक तथा औद्योगिक अनुसंधान परिषद)  
(Council of Scientific & Industrial Research)

बरवा रोड, धनबाद-826015, झारखण्ड, भारत  
Barwa Road, Dhanbad - 826015, Jharkhand, India

ज्वालासह एवं उपकरण सुरक्षा / FLAMEPROOF & EQUIPMENT SAFETY

परीक्षण प्रमाण पत्र / TEST CERTIFICATE



NABL, Certificate No. : TC-5962

**TYPE EXAMINATION CERTIFICATE**

FORMAT NO.: (CIMFR: DQM: FLP02: F-01: REV-01)  
(Flameproof & Equipment Safety)

Certificate No.: CMF 19 INEx 0050

ID. NO. 139/19

ULR No.: TC596219000000166F

Dated: 27/12/2019

(Issue No. 0)

1. Applicant : M/S. KESHKAMAT & CO.,  
9/129, ADARSH NAGAR, PRABHADEVI,  
MUMBAI - 400 030.
2. Manufacturer : Same as above
3. Equipment : Flameproof & Weatherproof Junction Box.
4. Designated by : Model: KKJB/19A Cat. No.: KK/JB/60/A.
5. Type of protection : Ex db for Gas Group IIB EPL Gb.
6. Marking : (Ex d HB T6 Gb) (Ex t IIC T85°C Db)

This certificate is issued as verification that a sample/documentation was assessed and found to comply with the IS/IEC Standard list below. This certificate relates to only design and construction of the equipment. It does not cover requirement related to manufacturing process and usage.

7. **Standard:** The equipment and any acceptable variations to it specified in the schedule of this certificate and the identified documents, was found to comply with the following standards:

- IS/IEC 60079-0:2011 Explosive atmospheres - Part 0: General requirements.  
IS/IEC 60079-1:2014 Explosive atmospheres - Part 1: Equipment protection by flameproof enclosures "d".  
IS/IEC 60079-31:2013 Explosive atmospheres - Part 31: Equipment Dust ignition protection by enclosure "t".

This type test certificate does not indicate compliance with electrical safety and performance requirements other than those expressly included in the standards listed above.

8. **Degree of ingress protection:** IP-66 as per IS IEC 60529:2001 (Reaffirmed 2014)

9. **Test & Assessment Reports:** A sample(s)/documents of the equipment listed have successfully meet the examination and test requirements as recorded in IN/CIMFR/TR19/ Dated: December, 2019.





KKJB/19A (13)

**सीएसआईआर-केन्द्रीय खनन एवं ईंधन अनुसंधान संस्थान**  
**CSIR-Central Institute of Mining and Fuel Research**  
 (वैज्ञानिक तथा औद्योगिक अनुसंधान परिषद)  
 (Council of Scientific & Industrial Research)  
 बरवा रोड, धनबाद-826015, झारखण्ड, भारत  
 Barwa Road, Dhanbad-826015, Jharkhand, India



NABL, Certificate No. : TC-5962

**ज्वालासह एवं उपकरण सुरक्षा / FLAMEPROOF & EQUIPMENT SAFETY**  
**परीक्षण प्रमाण पत्र / TEST CERTIFICATE**

**TYPE EXAMINATION CERTIFICATE**

Certificate No.: CMF 19 INEx 0050

Dated: 27/12/2019

**SCHEDULE**

**10. Description of equipment:** Flameproof & Weatherproof Junction Box, Model: KKJB/19A Cat. No.: KK/JB/60/A, 400W, 240/250V AC, Cast Aluminium Alloy LM-6 construction etc.

Enclosure Type	Volume (in cc).		Dimension (mm) LxBxH	Max. no. of aperture on cover	Rating / Temp. Class
	Gross	Nett			
Single enclosure	50000	3900	472x472x393	NIL	T6

**11. Drawing and documents:**

Sl. No.	Drg. No.	Title	Rev.	Sheet	Date
1.	KK/JB/2019/20/A	FLAMEPROOF CUM WEATHERPROOF JUNCTION BOX (FOR GAS GROUP – IIB ZONE-1)	0	1 of 4 To 4 of 4	18/04/2019

**12. Routine Testing:** A routine overpressure test in accordance with IS IEC 60079-1:2014 clause 16 shall be carried out at a pressure of 10 Kg/cm<sup>2</sup> for a period of at least 10 seconds and test results must be recorded. The overpressure test shall be considered satisfactory, if no permanent deformation or damage invalidating type of protection is observed, the joints shall in no place have been permanently enlarged and no leakage through the walls of the enclosure is observed.

**13. Specific conditions of use:** Not Applicable

**14. Details of certificate changes (for issue 1 and above):** Not applicable.

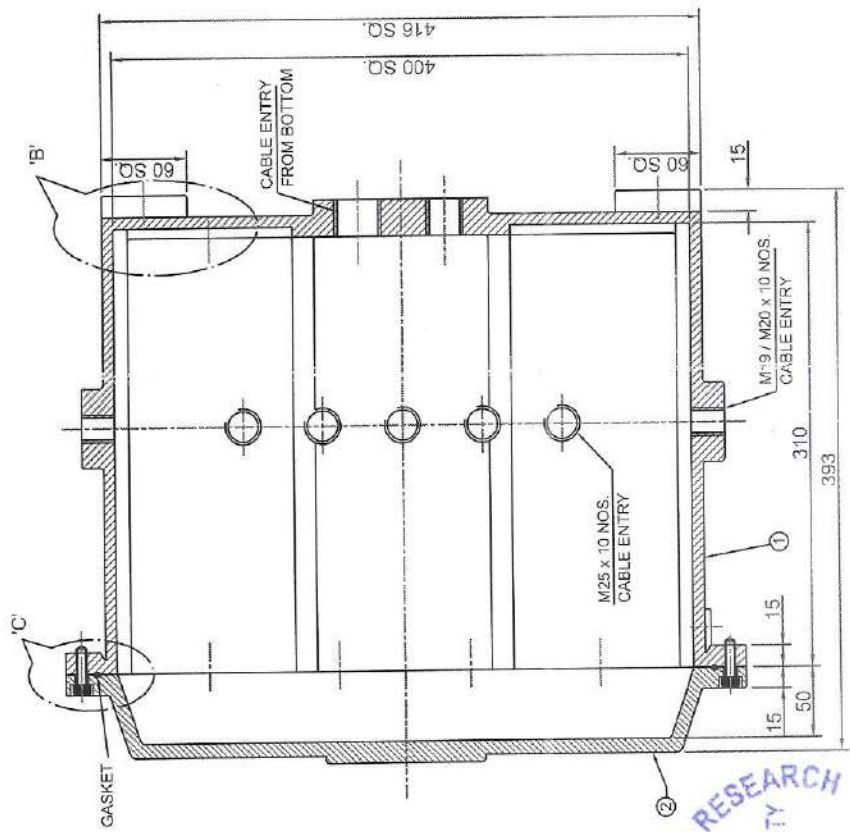
**15. Additional Information:** Not Applicable

**16. History:** Not applicable

Approved & issued on behalf of CSIR-CIMFR

(Dr. A. K. Singh)  
 Chief Scientist & HOS

*This Institute reserves the right to review, amend or withdraw this Type Examination certificate at any time if considered necessary in the interest of safety.*



SECTIONAL SIDE VIEW  
SECTION A-A

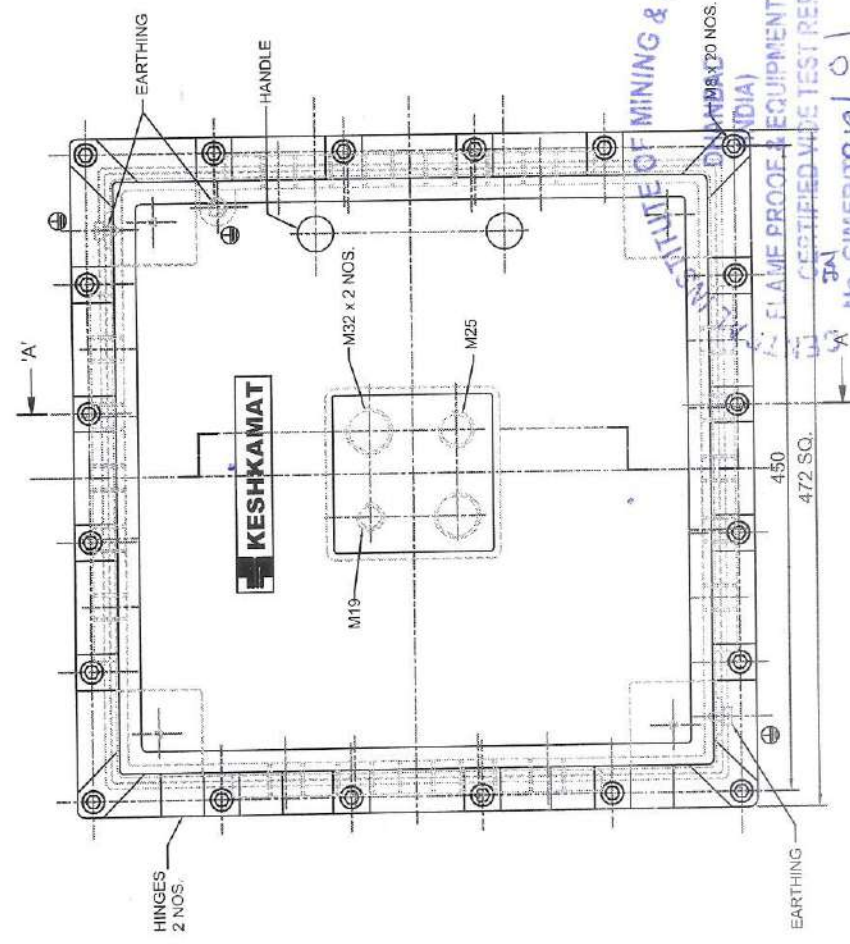
ALL DIMENSIONS ARE IN mm.  
TOLERANCE IN OVERALL DIMENSIONS  $\pm 10$ mm.  
EXCEPT FOR FLAME PATH & GAP

TITLE: FLAMEPROOF CUM WEATHERPROOF  
JUNCTION BOX  
(FOR GAS GROUP - II B ZONE-1)

MODEL: KKJB/19A

IS/IEC: 60079-1 (2014)  
IS/IEC: 60079-0 (2011)  
IS/IEC: 60529 (2001)

CAT. NO.	KK/JB/60/A	SHEET 1 OF 4
DRG. NO.	KK/JB/2019/20/A	SIZE B

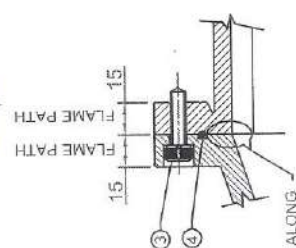


FRONT VIEW

INSTITUTE OF MINING & FUEL RESEARCH  
DUMKES, 20 NOS.  
FLAME PROOF & EQUIPMENT SAFETY  
CERTIFIED WIDE TEST REPORT

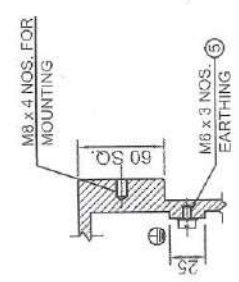
304  
No. CIMFR/19/01  
DATED 07-01-2020

DATE: 01-12-19  
Signature: [Signature]  
Post: Testing Officer



FLAME PATH  $\geq 15\text{mm}$  ALONG  
ENTIRE FLANGE JOINT.  
MAXIMUM GAP  $\leq 0.15\text{mm}$   
(REFER NOTE-2)

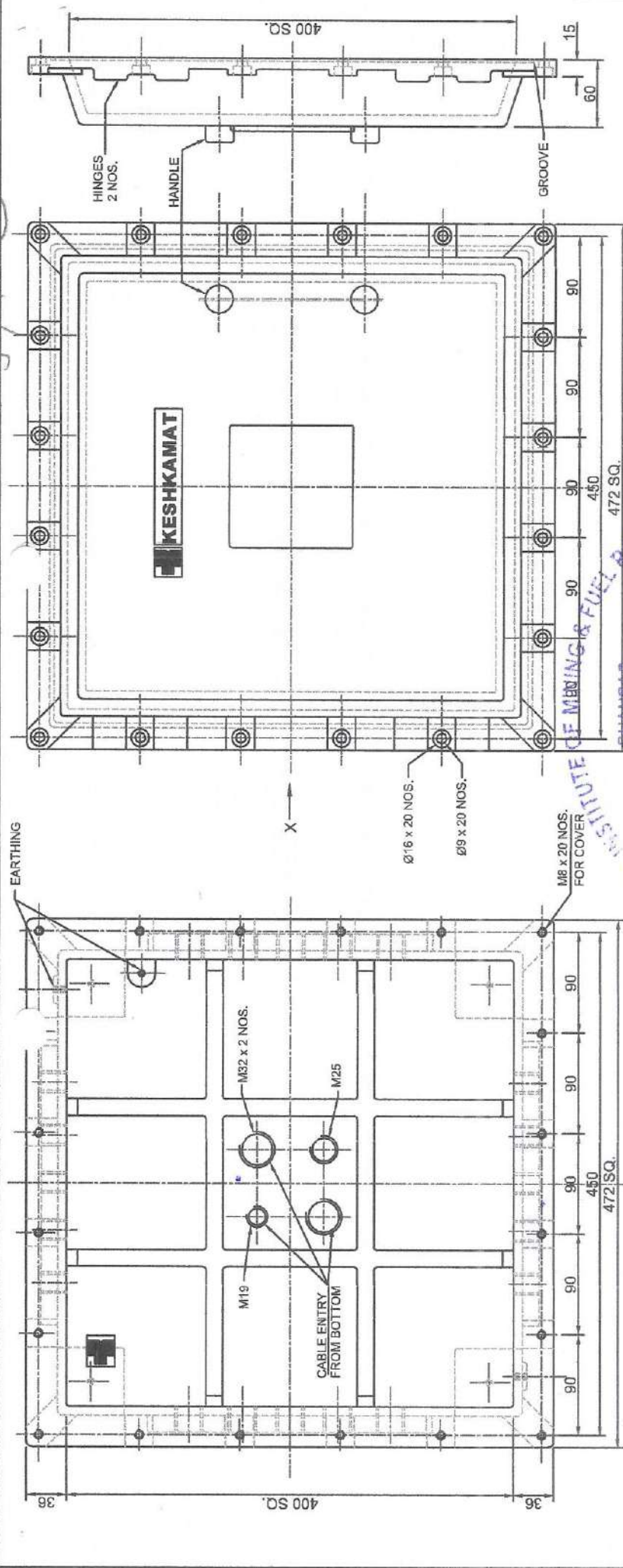
DETAIL 'C'



DETAIL 'B'

**Keshkamat & Company**  
MUMBAI - 400 030



[illegible]



# NOTE DETAILS :-

FLAMEPROOF CUM WEATHERPROOF JUNCTION BOX FOR CCTV SYSTEM IS MADE AS PER SPECIFICATIONS GIVEN BELOW:

- MATERIAL OF CONSTRUCTION - IS LM6 THE COMBINATION IS AS GIVEN BELOW.  
COPPER = 0.1 % MAX., MAGNESIUM = 0.1 %, IRON = 0.6 %, ZINC = 0.1 % MAX., LEAD = 0.1 % MAX., MAGANESE = 0.5 % MAX., NICKEL = 0.1 % MAX., SILICON = 10 TO 13 %, TITANIUM = 0.2 % MAX., TIN = 0.05 % MAX., ALUMINIUM = 85 TO 88 % MAX., DIFFERENCE VARIATION.  
THE CONSTRUCTION MATERIAL CAN BE S.S.  
MAGNESIUM CONTENT NOT MORE THAN 6% IN TOTAL OF MAGNESIUM AND TITANIUM BY MASS.  
SURFACE FINISH - 6.3 MICRONS.
- 15mm IS MAINTAINED AS FLAME PATH ALONG THE SURFACE JOINTS AND THE CLEARANCE BETWEEN COVER AND BODY IS  $\leq 0.15$ mm.  
NEOPRENE 'O' RING / GASKET IS PROVIDED ON THE FLANGE PORTIONS FOR WEATHERPROOFING. THESE ARE ONLY SUPPLEMENT AND DO NOT FORM PART OF FLAMEPROOF JOINTS. ANY DISPLACEMENT/ CHANGE OF THE GASKET WILL NOT HAMPER FLAMEPROOFNESS OF THE EQUIPMENT.
- THE MATERIAL THICKNESS AT THE BOTTOM AND AROUND THE TAPPED HOLES AND BLIND HOLES IS 5mm.
- THE ALLEN HEAD SCREWS/BOLTS USED HAVE MINIMUM YIELD STRENGTH = 240 N/mm<sup>2</sup>.
- ONE INSIDE AND TWO OUTSIDE EARTHING SCREWS ARE PROVIDED (SIZE M6 x 10).  
THE EARTHING OF THE JB IS DONE AT INSIDE AND OUTSIDE AS SHOWN.  
THE SCREWS HAVE FIRM THREADS AND NON CORROSIVE BONDING.  
EARTHING CONDUCTOR USED SHALL BE 4mm<sup>2</sup> EXTERNALLY.
- NAME PLATE AND WARNING PLATES MADE OF S.S. MATERIAL ARE PROVIDED AND ARE FIXED WITH HAMMER DRIVE RIVETS.
- MAX. CABLE ENTRY PORTS AS UNDER  
1. SIZE M20 x 1.5 PITCH = 10 NOS. OR  
2. SIZE M25 x 1.5 PITCH = 10 NOS.  
3. CABLE ENTRIES FROM BOTTOM 1 x M19, 1 x M25 AND 2 x M32. MAX. 4 GLANDS FROM BOTTOM.
- WALL THICKNESS IS MAINTAINED = 10mm MIN.
- HYDRO TEST PROCEDURE DETAILS :  
STATIC PRESSURE = 10 Kg/Cm<sup>2</sup> OR 1.5 TIMES TEST PRESSURE.  
WHICHEVER IS GREATER.
- INGRESS PROTECTION = IP : 66/67.

MODEL	SIZE	TOTAL VOLUME C.C.	EFFECTIVE ACTUAL VOLUME C.C.
JB79/A	400 x 400 x 300	50,000 C.C.	3,900 C.C.

TOTAL VOLUME : VOLUME OF THE JUNCTION BOX FROM INSIDE JB IN C.C. (CUBIC CENTIMETER)  
EFFECTIVE ACTUAL VOLUME : VOLUME LEFT AFTER KEEPING EQUIPMENT / SWITCHES / WIRES ETC. INSIDE THE JUNCTION BOX. JB IN C.C.

- TEMPERATURE CLASS = T6.
- MINIMUM THICKNESS AROUND ALL HOLES FOR BOLT / SCREW  $\leq 5$ mm
- MAXIMUM WIDTH / GAP OF THE FLANGED PORTION OF THE FLANGE / SURFACE JOINT  $\leq 0.15$ mm.
- THE TERMINATIONS ARE PROVIDED ON THE TERMINAL BLOCK AS THIS IS A DIRECT CABLE ENTRY IN TO THE J.B. TERMINATION OF EQUIPMENT AND OUTGOING ARE DONE ON THIS TERMINAL BLOCK ONLY.
- THE NEOPRENE GASKET  $\phi$  4mm 'O' RING ENDLESS IS USED FOR IP : 66/67 PROTECTION.  
THE GASKET IS EVENLY COMPRESSED TO FULLEST BETWEEN THE COVER AND BODY.  
GASKET RING WILL BE RETAINED WITH COVER.

- DEPTH OF THREADS AND BOLT ENGAGEMENT IS MAINTAINED AS PER REQUIREMENT OF IS STANDARD.
- PITCH BETWEEN TWO CABLE GLAND ENTRY  $\leq 55$ mm. AS SHOWN IN THE DRAWING.
- TOLERANCE FOR ALL THREADS - AS PER IS / ISO 965, 1-3.
- ELECTRICAL RATING : 240 V AC / 240 V DC AND MAX. POWER UP TO 500 WATTS.
- ALL FASTENERS ARE OF STAINLESS STEEL EXCEPT EARTHING AS PER IS:2614 / IS:1367 WITH RELEVANT AMENDMENTS.

## BILL OF MATERIAL

SR. NO.	DESCRIPTION	MATERIAL	QTY.	REMARKS
1	MAIN BODY	LM6	1	
2	COVER	LM6	1	
3	ALLEN CAP HD SCREW / BOLTS WITH SPRING WASHERS	LM6	20	M8 x 35 L
4	'O' RING/CORD / GASKET	NEOPRENE	1	$\phi$ 4 ENDLESS
5	CHEESE HEAD SCREW WITH SPRING WASHERS FOR EARTHING	BRASS	3	M6 x 10 L
6	NAME PLATE	S. S.	1	
7	WARNING PLATE	S. S.	1	
8	HINGE / HINGES	S. S.	2	M8 x 25 L
9	CAP HEX HD BOLTS WITH SPRING WASHERS	S. S.	2	M8 x 12 L
10	CHEESE HD SCREW WASHERS FOR MS PLATE TERMINAL BLOCK	S. S.	12	
		CHANNEL CLIP-ON CONNECTOR	1	NON TERMINATING WIRE / CABLE

ALL DIMENSIONS ARE IN mm.  
TOLERANCE IN OVERALL DIMENSIONS  $\pm 10$ mm.  
EXCEPT FOR FLAME PATH & GAP

TITLE : FLAMEPROOF CUM WEATHERPROOF JUNCTION BOX  
(FOR GAS GROUP - II B ZONE-1)

MODEL : KKJB/19A

AS PER :

IS/IEC: 60079-1 (2014)  
IS/IEC: 60079-0 (2011)  
IS/IEC: 60529 (2001)

CAT NO. KKJB/60/A

SHEET 3 OF 4

DRG. NO. KKJB/2019/20/A

SIZE B

**Keshkammat & Company**

MUMBAI - 400 030



DRAWN *Deepam*

DOC. GA mm  
CHECKED  
ENGINEER

REV. NO. 0  
REV. DATE 18.04.2019  
ORIGINAL

SCALE N.T.S.

CHANGE

APPD.

APPD.



**KESHKAMAT & COMPANY**  
9/129, ADARSH NAGAR, PRABHADEVI, MUMBAI-400 030, INDIA

TYPE : FLAMEPROOF CUM WEATHERPROOF JUNCTION BOX FOR CCTV SYSTEM EX "d" II B TB (+20° C TO +40° C) IP-65, T6		MODEL : KKJB/19A
CAT NO. : KK/JB/60/A	SR. NO. :	
DRG. NO. : KK/JB/2019/20/A	AS PER : IS/IEC: 60079-1 (2014) IS/IEC: 60079-0 (2011) IS/IEC: 60529 (2001)	
CIMFR CERT. NO. :		

ISOLATE SUPPLY BEFORE OPENING

50

100

**NAME PLATE**  
(ITEM NO. 6)

**WARNING**  
ISOLATE SUPPLY BEFORE OPENING

20

60

**WARNING PLATE**  
(ITEM NO. 7)

ALL DIMENSIONS ARE IN mm.  
TOLERANCE IN OVERALL DIMENSIONS +/-10mm.  
EXCEPT FOR FLAME PATH & GAP

**TITLE : FLAMEPROOF CUM WEATHERPROOF  
JUNCTION BOX  
(FOR GAS GROUP - II B ZONE-1)**

**MODEL : KKJB/19A**

**AS PER : IS/IEC: 60079-1 (2014)  
IS/IEC: 60079-0 (2011)  
IS/IEC: 60529 (2001)**

**CAT NO. KK/JB/60/A**

**SHEET  
4 OF 4**

**DRG. NO. KK/JB/2019/20/A**

**SIZE  
B**

0	18.04.2019	ORIGINAL	
REV. NO.	REV. DATE	CHANGE	APPD.
	DOC. GA	DIM mm	SCALE N.T.S.
DRAWN <i>Seemson</i>	CHECKED <i>bl</i>	ENGINEER <i>Keshkamat</i>	

**Keshkamat & Company**  
MUMBAI - 400 030

CENTRAL INSTITUTE OF MINING & FUEL RESEARCH  
DHANBAD  
(INDIA)  
FLAME PROOF EQUIPMENT SAFETY  
TEST REPORT  
No. CIMFR/TK/19/01  
DATE 07-1-2020  
*Amir K...*  
Safety Officer